

- 11 x 80 mm dia straightening rolls
- Individual penetration adjustment of the 5 upper straightening rolls with reading on a dial
- 1 pair of 80 mm dia inlet feeding rolls + 1 pair of outlet ones
- RPR: upper inlet roll lifting through 2 pneumatic cylinders
- All rolls are case-hardened (60 Rck) and ground
- The lower straightening rolls and the 4 feeding rolls are motorised through a cylindrical gear pair
- Motorisation through asynchronous gear motor
- Inlet strip guide made up of 2 hardened rollers, manually adjustable, and 2 sheet holding rolls
- 2 outlet horizontal sheet holding rolls
- Base made of rolled, welded steel

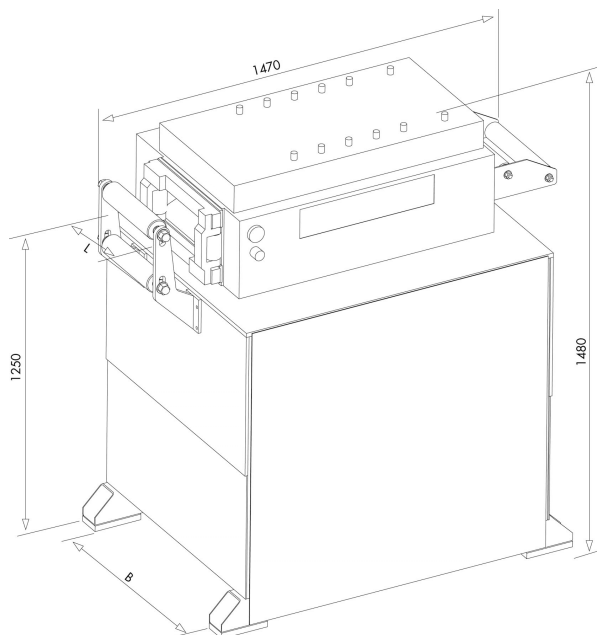
RANGE AND FEATURES

Model	Width (mm)	Thickness (mm)			Straightening rolls		Feeding rolls		Weight (kg)	Electrical power 400 V - 50 Hz (kVA)
		Min.	Max.	Max.*	Quantity	Ø (mm)	Quantity	Ø (mm)		
1676/11 B	300	0.6	7.0	4.8	11	80	4	80	860	11
1676/11 D	500	0.6	5.4	4.2	11	80	4	80	1080	11
1676/11 F	800	0.6	4.0	2.3	11	80	4	80	1250	11
1676/11 G	1000	0.6	3.0	2.1	11	80	4	80	1470	11
1676/11 H	1300	0.6	2.2	1.7	11	80	4	80	1690	11

Straightening capacities are given for a yield point $Re = 300 \text{ N/mm}^2$ and a tensile strength $Rm = 400 \text{ N/mm}^2$.

* Max. thickness for max. width (mm)

DIMENSIONS



Model	L	B
1676/11 B	300	895
1676/11 D	500	895
1676/11 F	800	1195
1676/11 G	1000	1395
1676/11 H	1300	1695

