



- 7 x 60 mm dia straightening rolls
- Individual penetration adjustment of the 3 upper straightening rolls with reading on a dial
- 1 pair of 60 mm dia inlet feeding rolls + 1 pair of outlet ones
- RPR: upper inlet roll lifting through 2 pneumatic cylinders
- All rolls are case-hardened (60 Rck) and ground
- Lower straightening and feeding rolls motorised through a cylindrical gear pair
- Motorisation through asynchronous gear motor
- Inlet strip guide made up of 2 hardened vertical rollers, manually adjustable, and 2 sheet holding rolls
- 2 outlet horizontal sheet holding rolls
- Base made of rolled, welded steel

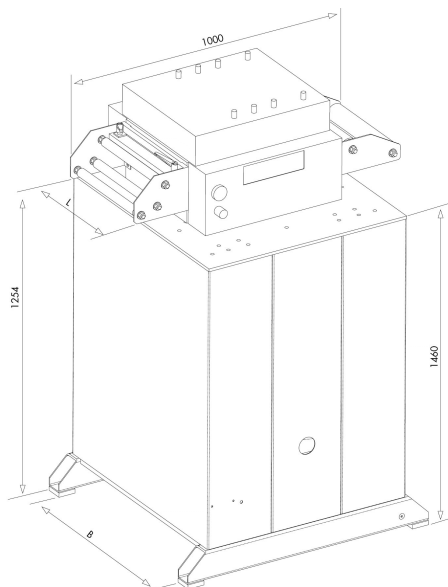
RANGE AND FEATURES

Model	Width (mm)	Thickness (mm)			Straightening rolls		Feeding rolls		Weight (kg)	Electrical power 400 V - 50 Hz (kVA)
		Min.	Max.	Max.*	Quantity	Ø (mm)	Quantity	Ø (mm)		
1675 B	300	0.6	4.0	3.0	7	60	4	60	430	10
1675 D	500	0.6	2.8	1.8	7	60	4	60	530	10
1675 F	800	0.6	1.8	1.1	7	60	4	60	680	10
1675 G	1000	0.6	1.4	0.9	7	60	4	60	800	10

Straightening capacities are given for a yield point $Re = 300 \text{ N/mm}^2$ and a tensile strength $Rm = 400 \text{ N/mm}^2$.

* Max. thickness for max. width

DIMENSIONS



Model	L	A
1675 B	300	890
1675 D	500	890
1675 F	800	1390
1675 G	1000	1390

